Date

Thursday, 19/02/2009 10:06:49 AM

User:

Julie Dawson

Process Sheet

Customer Job Number : CU-DAR001 Dart Helicopters Services

S.O. No. :

: 45887 : 10605

Estimate Number

P.O. Number

This Issue : 19/02/2009

Prsht Rev. : NC

First Issue **Previous Run**

: // : 45815

: SMALL /MED FAB Type

Part Number

Drawing Name

: D2585

Drawing Number

- D2585 REV B

: MOUNTING CHANNEL

Project Number

: N/A : B

Drawing Revision

Material

Due Date

: 26/02/2009

Qty:

40 Um:

Written By

Checked & Approved By

: Est. D 04.02.16

Reformat; Add Receiving Step KJ/RF

EC

Est. C 06.07.21

waterjet

Each

Additional Product

Job Number:

Comment



Seq. #:

Machine Or Operation:

Description:

1.0

M304S14GA

304SS sheet .080



Comment: Qty.:

304SS .080

0.0168 sf(s)/Unit

Total:

0.6720 sf(s)

2.0

WATER JET

batch: 109358

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2585

Prog Rev: B

2-Deburr if necessary

INSPECT PARTS AS THEY COME OFF MACHINE



3.0

QC2

09 02



PARTS AS THEY COME OFF MACHINE Comment: INSPECT

4.0

QC8

SECOND CHECK





Comment: SECOND CHECK



5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1





Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No		PAR #:										
Resolution:									Date:			
NCR:			WORK ORDE	R NON-CONFORM	MANCE ((NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Descript Chief Eng Chief Eng		Section B on Sign & Date		Verification Section C		Approval Chief Eng	Approval QC Inspector		
				J								

Date: Thursday, 19/02/2009 10:06:49 AM User: Julie Dawson **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services **Drawing Name: MOUNTING CHANNEL** Job Number: 45887 Part Number: D2585 Job Number: Seq. #: **Machine Or Operation:** Description: 6.0 BRAKE NC NC BRAKE Comment: NC BRAKE Form as per Dwg D2585 7.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP PACKAGING 1 PACKAGING RESOURCE #1 8.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: QC21 FINAL INSPECTION/W/O RELEASE 9.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER C					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							:

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Annualis	A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		

DART AEROSPACE LTD	Work Order:	45887
Description: Mounting Channel	Part Number:	D2585
Inspection Dwg: D2585 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	x	First Artic	le _	Prof	totype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method o		mments
2.590	+/-0.010	2.597	J		VerN		
0.875	+/-0.010	0.878	\		VerN		
0.078	+/-0.010	0.075	1		VWN		
Ø0.191	+0.005/-0.001	0.190	√		VWN		
		•					
					-		
	. ,						
Measured by:	M.M	Audited by:			Prototype /	Approval:	N/A
Date: (09 02 19	Date:	1650.2	<u>e</u>		Date:	N/A
Rev Date A 06.08.29	Change New Issue					Revised by KJ/JLM	Approved

Dart Aerospace Ltd

W/O:		WORK ORDER CH	ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			į							
		. :								

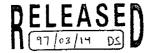
Part No:	_ PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:

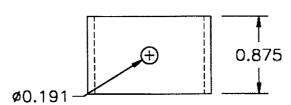
NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	}	Verification	Ammuoval	A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		

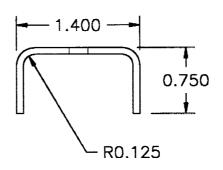




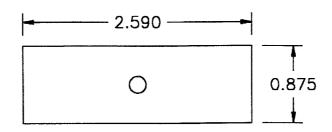
	DESIGN B	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,		
١	CHECKED	APPROVED(DRAWING NO.	F	REV. B
,	Bul	Bul	D2585	SHEET 1	OF 1
	DATE		TITLE		SCALE
	96:07:11		MOUNTING CHANNEL		1:1
	В	97:03:14	ADD FLAT PATTERN	•	







FLAT PATTERN



MATERIAL: 304/316 SS, 14 GAUGE (0.078) ENGINEERING UNCONTROLLED COPY

SHOP COPY RETURN TO ENGINEERING

' UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE

WORK ORDER

Dart Ae	rospace	e Ltd							
W/O:			WO	RK ORDER CH	ANGES				
DATE	STEP	PROCEDURE CHANGE					Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No	:	PAR #:	Fault Categ	jory:	NCI	R: Yes N	lo DQA:	Date: _	
	R	esolution:	Disposition	ı:	QA	: N/C Clo	sed:	Date: _	
NCR:		V	VORK ORDE	R NON-CONFO	RMANCE	(NCR)			
		Description of NC		Corrective Action	Section B		Verification	Annroyal	Anneoval
DATE	STEP	Section A	Initial Chief Eng	Action Descrip Chief Eng	tion	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
1									

		Description of NC		Corrective Action Section B		Varification	A	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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